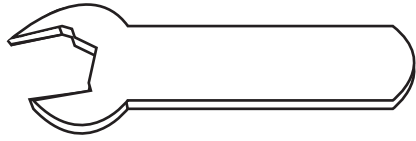


ASSEMBLY INSTRUCTIONS MANUAL

#65273 GLASS CABINET CASE

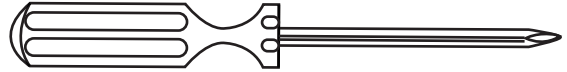
RECOMMENDED TOOLS FOR ASSEMBLY:



BOX WRENCH
(FOR ADJUSTING BASE NUT LEVELS)

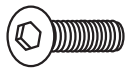


ALLEN
WRENCH



PHILLIPS SCREW DRIVER
(BOX WRENCH AND ALLEN WRENCH INCLUDED)

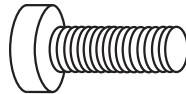
PARTS IN CARTON:



ALLEN WRENCH
SCREWS
(23 EACH / 1 EXTRA)



PLASTIC WASHERS
(23 EACH / 1 EXTRA)



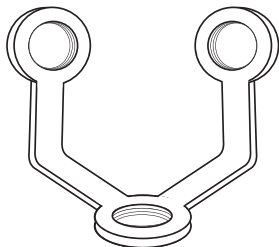
ROUND HEAD
SCREWS
(9 EACH)



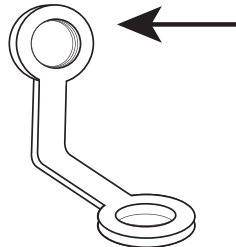
CHROME CYLINDERS
(9 EACH)



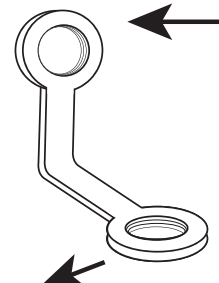
CLEAR RUBBER
PLUGS
(9 EACH)



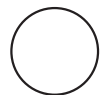
U-SHAPED
CORNER BRACKETS
(2 EACH)



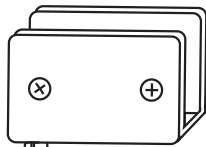
L-SHAPED
BOTTOM BRACKETS
(6 EACH)
THREADED ON ONE SIDE



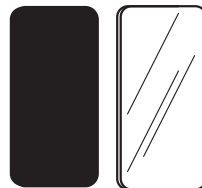
L-SHAPED
FRONT TOP BRACKETS
(2 EACH)
THREADED ON TWO SIDES



PLASTIC PLUGS
(2 EACH)



DOOR HINGES
(4 EACH)
HINGE SLEEVES
(4 EACH)

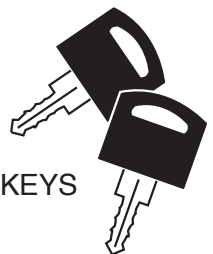


BLACK FOAM
SHIM TABS
(4 EACH)

CLEAR PLASTIC SHIM TABS
(4 EACH)

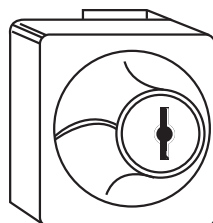
FOR DOOR HINGES

(2) SET SCREWS



(2) KEYS

CABINET LOCK
(LOCK MUST GO ON
LEFT FRONT DOOR)



FRONT



SIDE

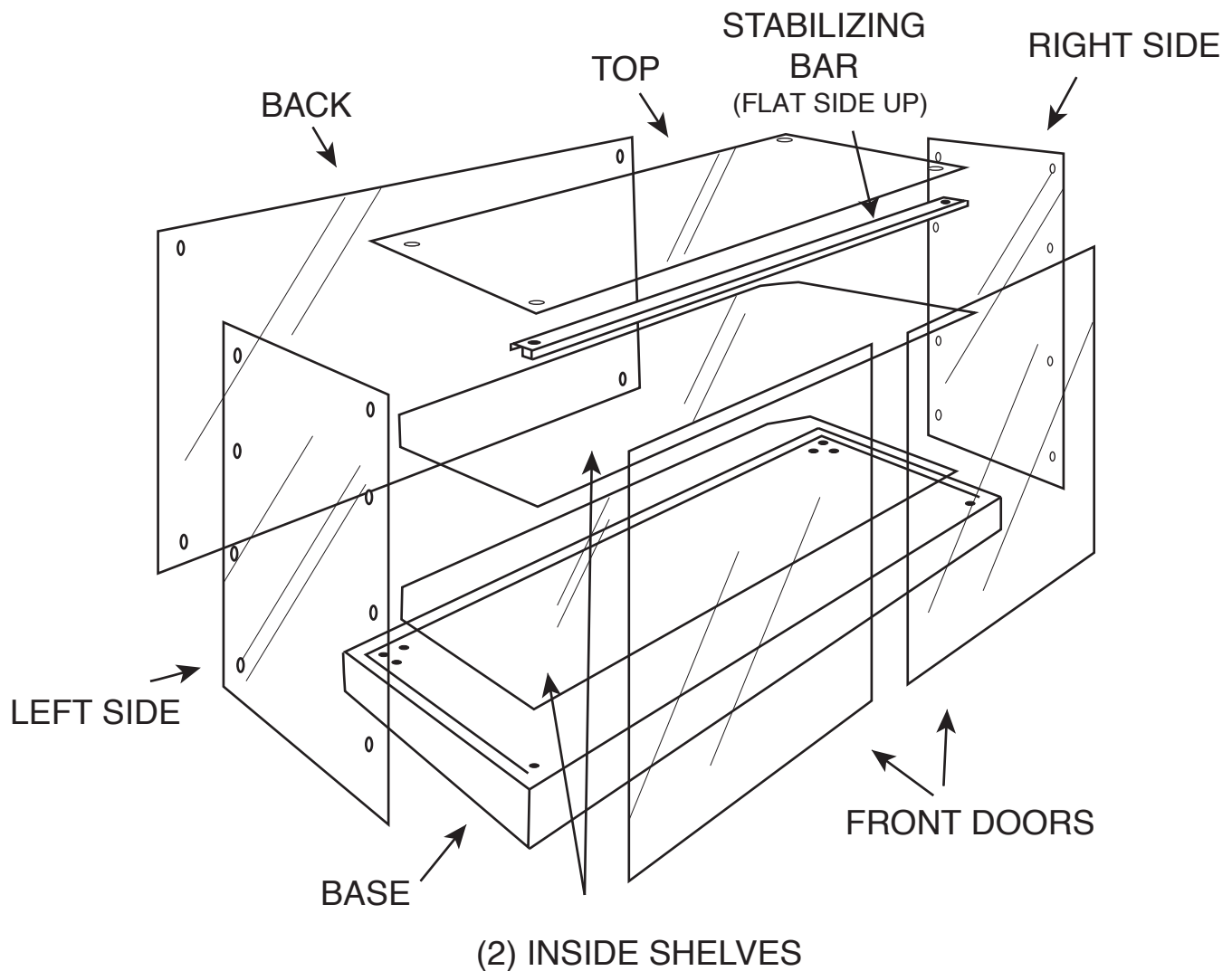
ASSEMBLY INSTRUCTIONS MANUAL

#65273 GLASS CABINET CASE

PARTS IN CARTON:

CAREFULLY REMOVE CABINET PIECES FROM PACKING. CABINET SETUP INCLUDES:

- (1) BACK GLASS
- (2) SIDE GLASS (LEFT & RIGHT)
- (2) INSIDE SHELF GLASS
- (2) FRONT GLASS (LEFT & RIGHT)
- BASE WITH ROLLERS AND DOOR STOPS PRE-ASSEMBLED
- TOP/FRONT STABILIZING BAR
- CABINET BASE



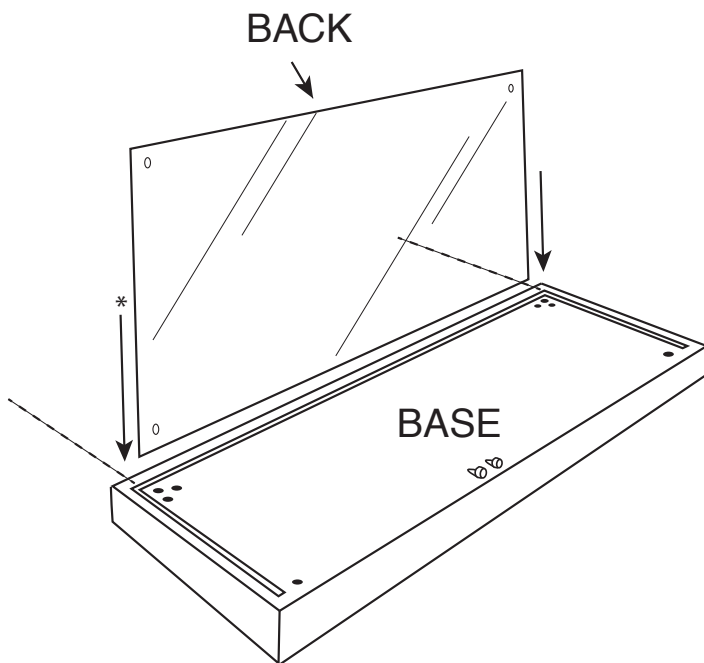
ASSEMBLY INSTRUCTIONS MANUAL

#65273 GLASS CABINET CASE

* IN **STEPS 1, AND 2** OF THE ASSEMBLY - TWO PEOPLE ARE RECOMMENDED

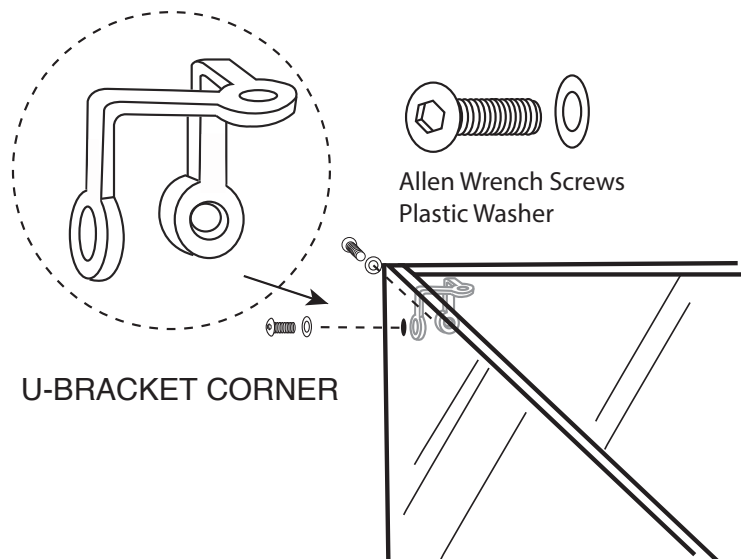
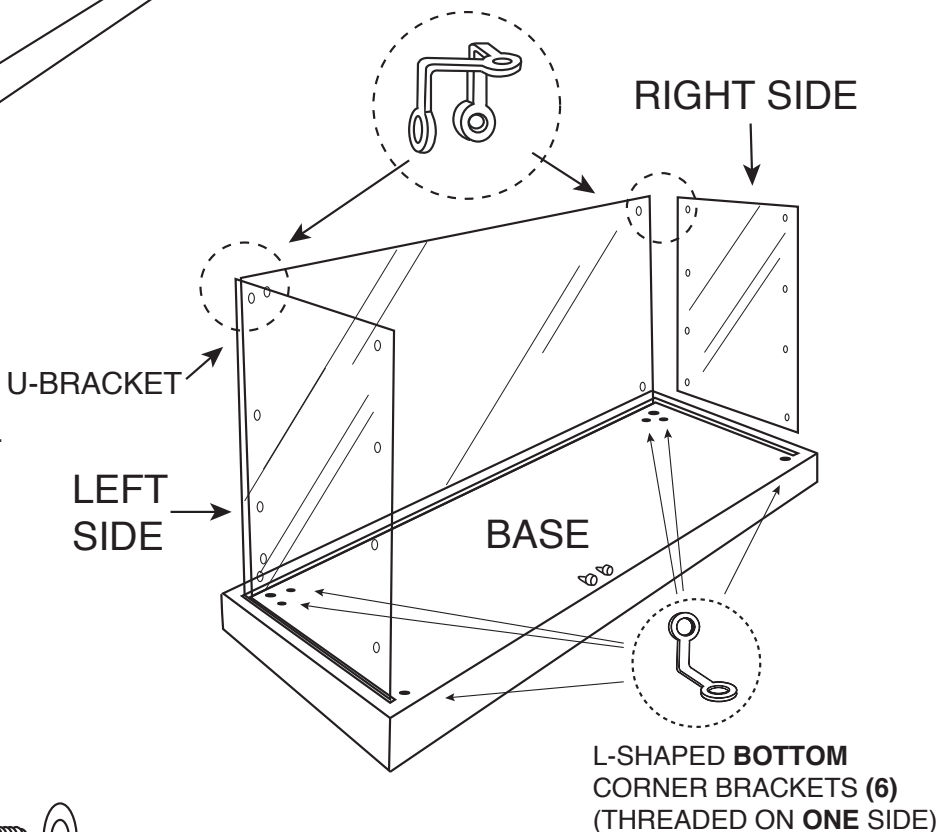
STEP 1. PLACE **BACK GLASS** PANEL INTO **BACK GROOVE** OF CABINET **BASE**. MAKE SURE GLASS PRECISELY FITS **BACK BASE GROOVE** IN ORDER TO ACCOMADATE THE SIDE PANELS NEXT. MAKE CERTAIN ON BOTH BACK AND SIDE PANELS THAT YOU RECOGNIZE THE BOTTOM OF EACH PANEL CORRECTLY.

(SEE 3A FOR DETAILS - NEXT PAGE)



STEP 2. PLACE **LEFT SIDE GLASS** INTO **BASE GROOVE** WHILE HOLDING **BACK GLASS** TO LINE UP FIRST GLASS BRACKET. ATTACH **U-BRACKET** WITH **ALLEN WRENCH** AND **SCREWS**.

STEP 3. PLACE **RIGHT SIDE GLASS** INTO **SIDE BASE GROOVE**. ATTACH **U-BRACKET**



STEP 4. HAND SCREW IN **TOP CORNER HARDWARE**. **DO NOT** TIGHTEN WITH ALLEN WRENCH YET. THIS ALLOWS FLEXIBILITY UNTIL ASSEMBLY IS NEARLY COMPLETE.

STEP 5. WHEN BOTH SIDE PANELS ARE COMPLETE, USE ALLEN WRENCH TO TIGHTEN. (**DO NOT OVER TIGHTEN**)

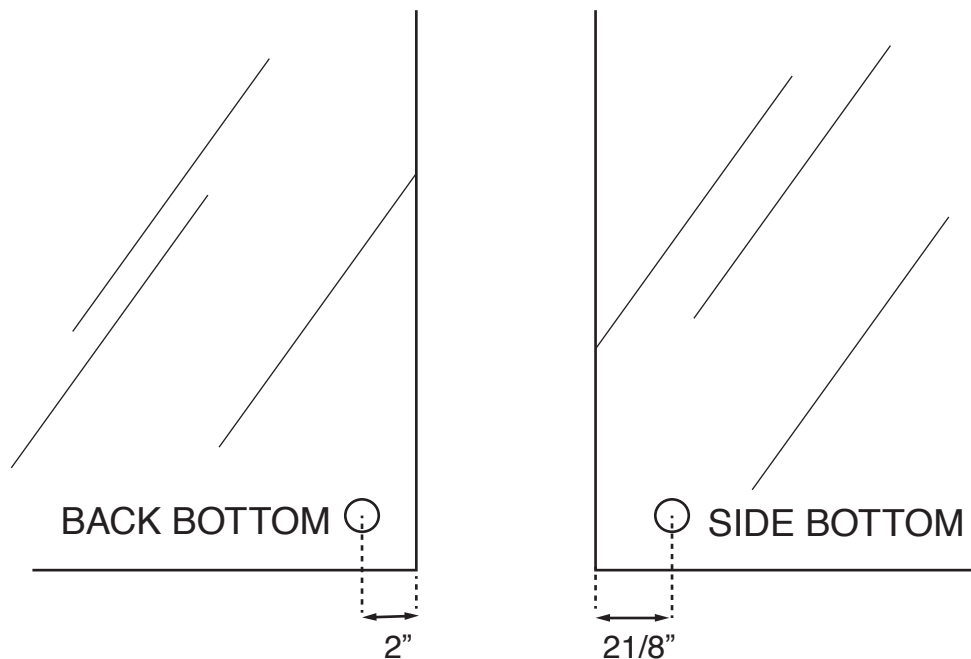
ASSEMBLY INSTRUCTIONS MANUAL

#65273 GLASS CABINET CASE

3A.

IMPORTANT

BOTTOM OF BOTH BACK AND SIDE GLASS HAS A SLIGHTLY DIFFERENT
HOLE PLACEMENT THAN THE TOP OF EACH PIECE OF GLASS

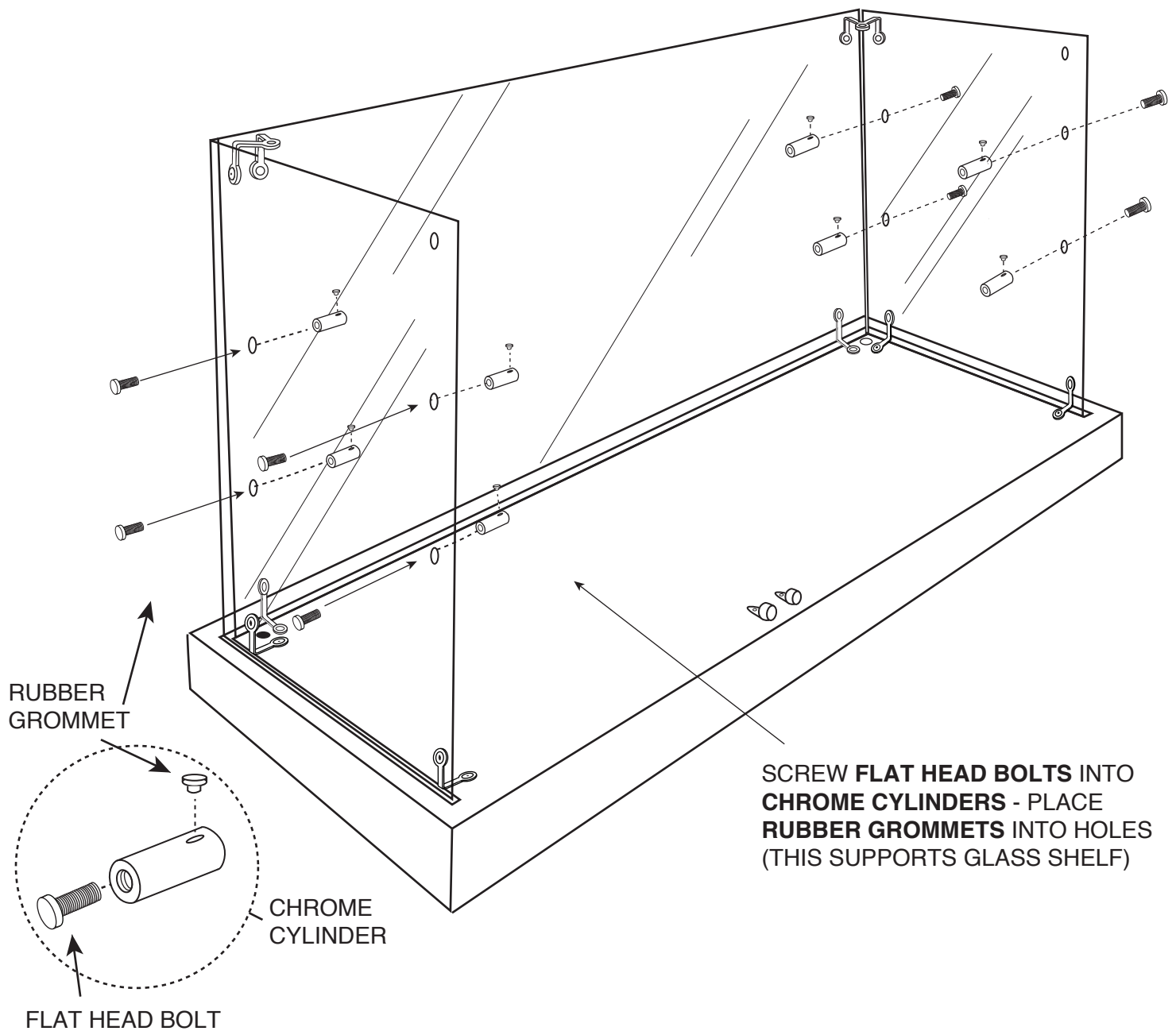


MEASURE THE GLASS SPACE BETWEEN
EDGE OF GLASS AND CENTER OF HOLE.
HOLE FURTHEST FROM EDGE GOES ON BOTTOM

GLASS CAN ONLY BE ASSEMBLED ONE WAY!

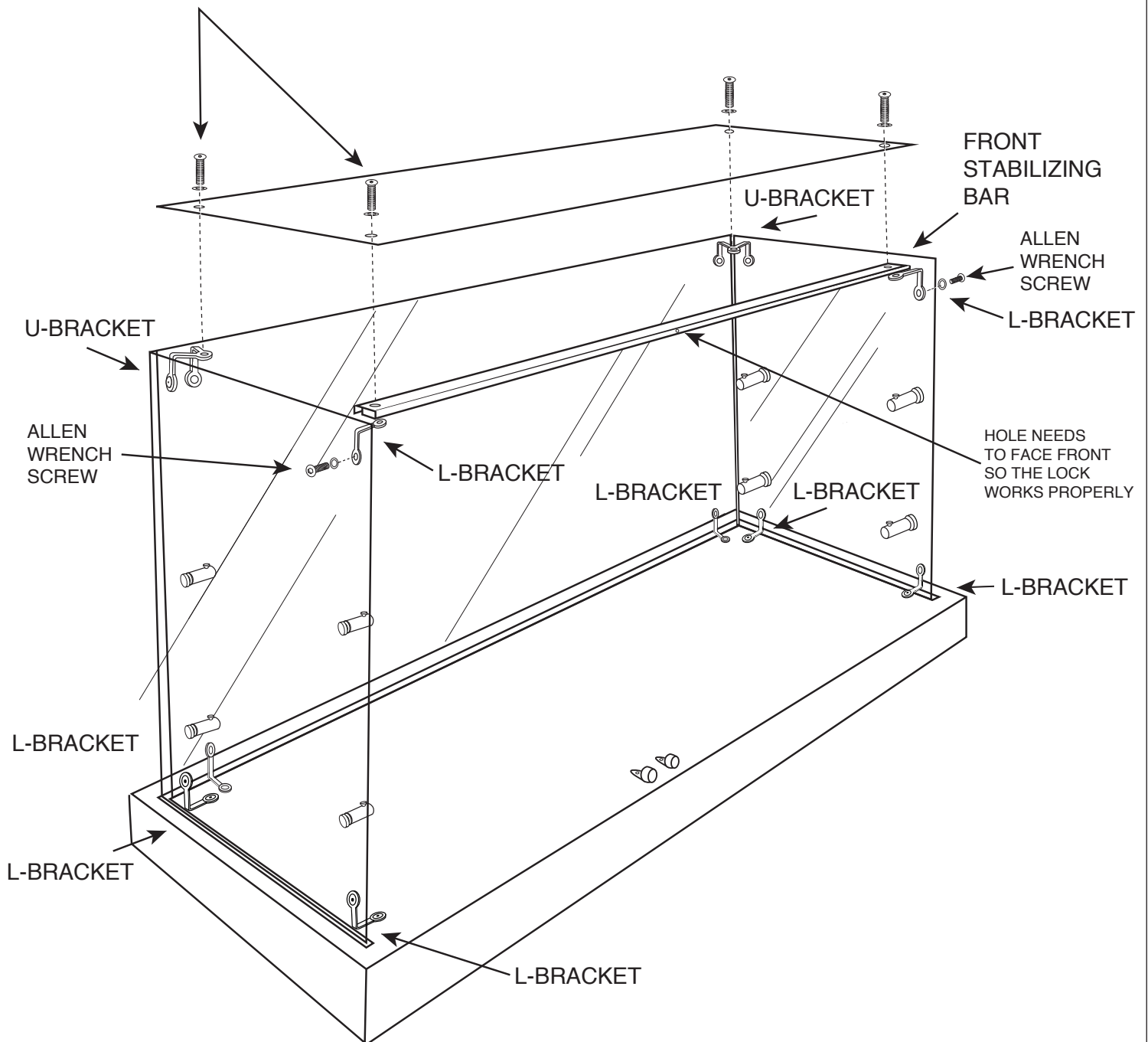
ASSEMBLY INSTRUCTIONS MANUAL

#65273 GLASS CABINET CASE



ASSEMBLY INSTRUCTIONS MANUAL

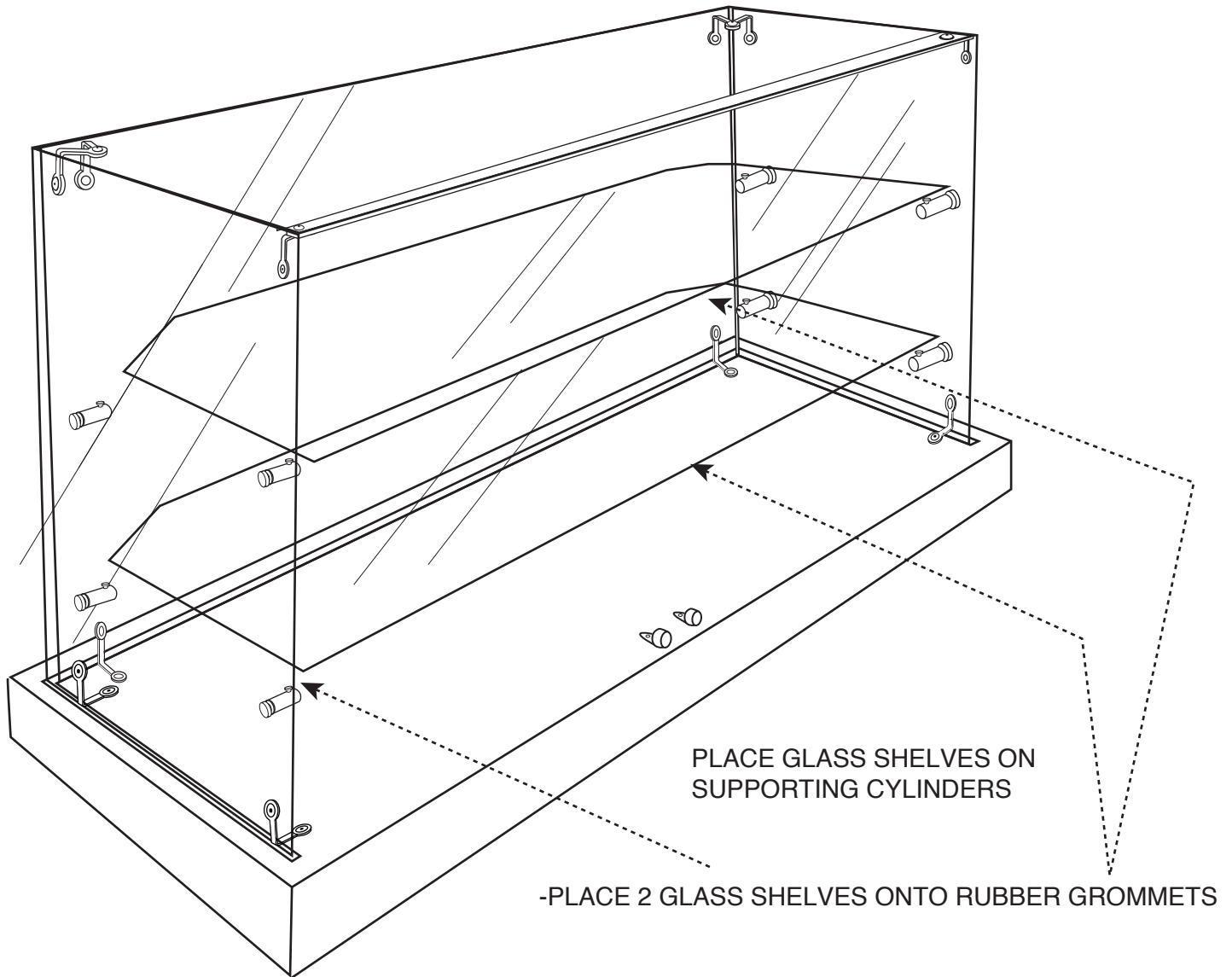
#65273 GLASS CABINET CASE



ASSEMBLY INSTRUCTIONS MANUAL

#65273 GLASS CABINET CASE

HAND TIGHTEN **ALL** HARDWARE BEFORE INSTALLING SHELVES

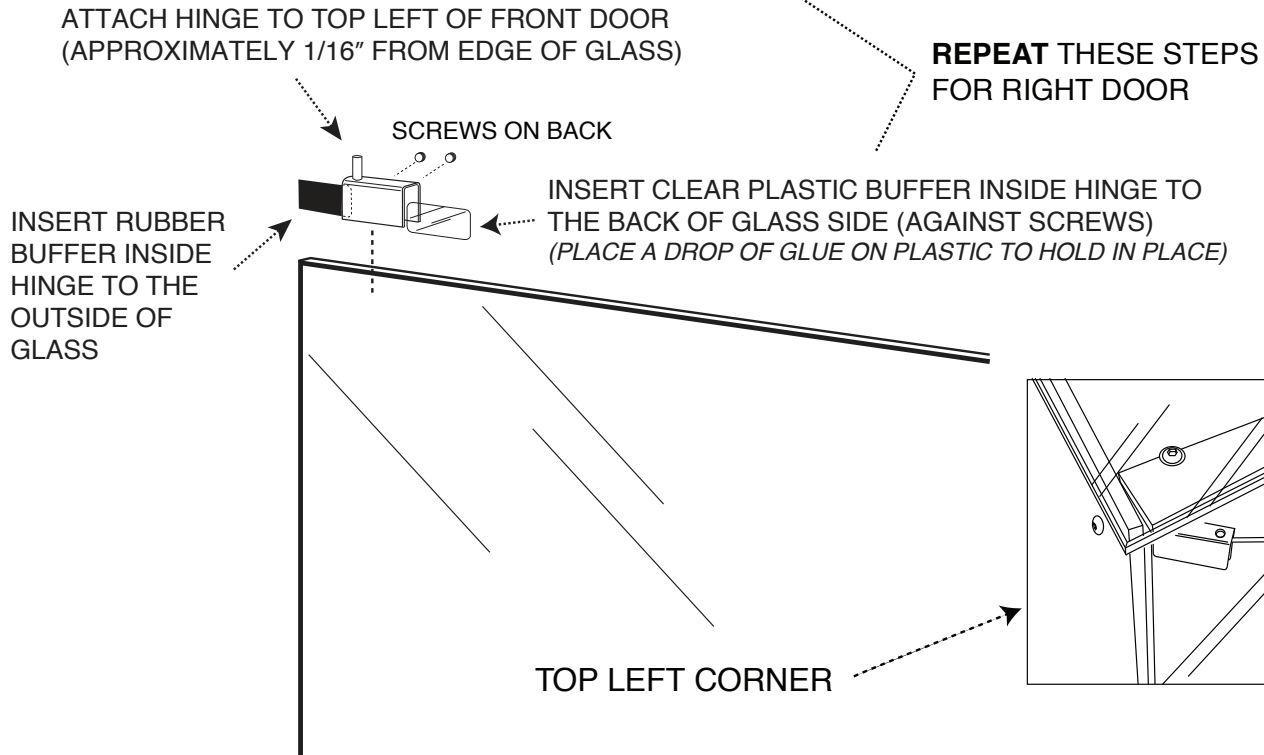


ASSEMBLY INSTRUCTIONS MANUAL

#65273 GLASS CABINET CASE

ATTACHING HINGES AND DOORS TO CABINET

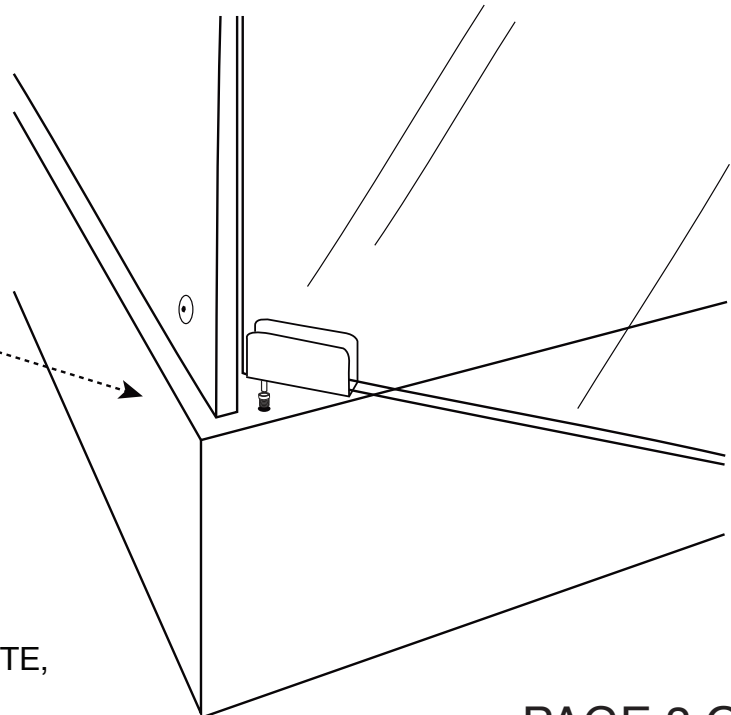
- BEGIN BY ATTACHING DOOR HINGES TO GLASS DOORS



LEFT DOOR BOTTOM -
ATTACH DOOR HINGE. DROP DOOR
HINGE SLEEVE INTO HOLE WHILE
HOLDING DOOR, SLIP BOTTOM
DOOR HINGE INTO SLEEVE

THEN SLIGHTLY LIFT TOP GLASS

WHEN DOOR ASSEMBLY IS COMPLETE,
TIGHTEN ALL HARDWARE
WITH THE APPROPRIATE TOOLS



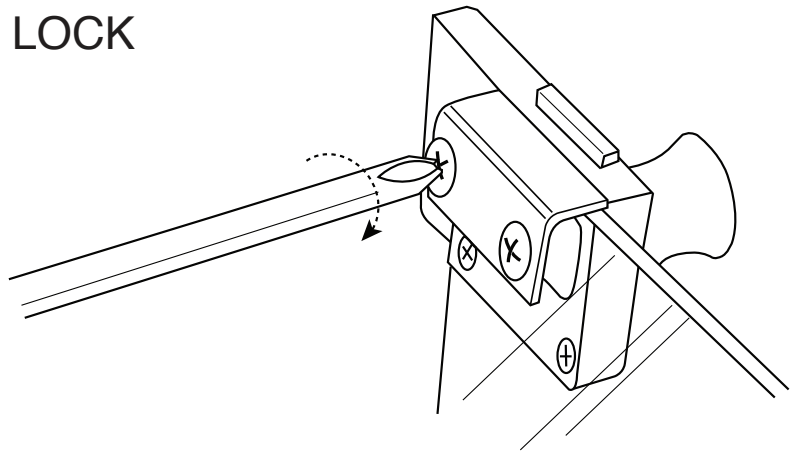
ASSEMBLY INSTRUCTIONS MANUAL

#65273 GLASS CABINET CASE

ATTACHING THE DOOR LOCK

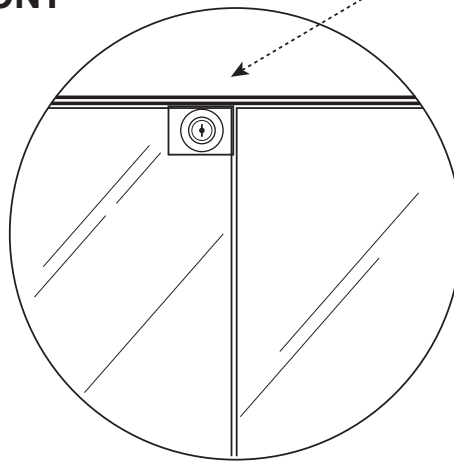
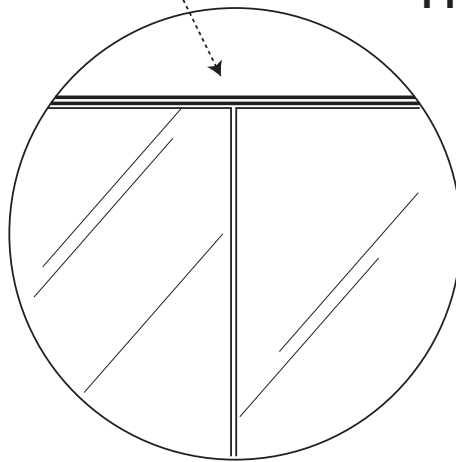
DOOR LOCK CAN **ONLY** BE ATTACHED TO THE **LEFT** FRONT DOOR

ADJUST DOORS BEFORE ATTACHING THE LOCK EVEN AND LEVEL DOORS TO ONE ANOTHER BY ADJUSTING DOOR HINGE SCREWS



FRONT

FINISHED LOCK



WHEN INSERTING DOOR PIN INTO ASSEMBLY - INSERT PIN INTO BASE AND INTO STABILIZING BAR (**TOP**) - SLIDE DOOR PIN INTO SLEEVE TO STABILIZE DOOR. INSERT TOP PIN OF DOOR INTO GLASS TOP.

